



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3954-5

Job Sheet 178300



20

Part No: D3954-5

Job Qty: 4 ea

Part Name: Chain Lug



DAS
21
9-09

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/29/18

Job Tracking No:

→ Due Date: 6/29/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEETS 1,3 IPP REV:A 11.08.16 AS PER REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		6/29/18	0.00	0.00	Start Up Machining-2		SC 13/07/13
400	Mill Conv	4 pcs		6/29/18	0.00	2.05	Mill Conv 1	NA 22	SC 18/07/13
110	Waterjet	4 pcs		6/29/18	0.00	2.31	Waterjet1		SC 18/07/13
120	QC	4 pcs		6/29/18	0.00	0.00	QC2 Waterjet-3		SC 18/07/13
125	Mill Conv	4 pcs		6/29/18	0.00	2.05	Mill Conv 1		SC 18/07/13
130	QC	4 pcs		6/29/18	0.00	0.00	QC8		SC 18/10/10
140	Packaging	4 pcs		6/29/18	0.00	0.00	Packaging3	WA001-9	SC 22
150	QC21-SA	4 Ea		6/29/18	0.00	0.00	QC21		DAS 21 9-09 OCT 02

Part Op 100 - mill to size

Descriptions: 110 - 1-Cut as per Dwg D3954 Dwg Rev: D Prog Rev: D 2-Deburr if necessary

120 - QC2- Inspect parts off machine FAI/FAIB

125 - Drill and Ream1 hole and mill as per Dwg

130 - QC8- Inspect parts - second check

140 - Identify as per dwg & Stock Location:

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303B1.000X2.000	303 Bar 1" X 2"	2 ft (.5 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303B1.000X2.000	2	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td style="border: none;"></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																																							
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Dart Aerospace Ltd. 1270 Aberdeen Street Newbury, ON K6A 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S097163 Part: D3954-5 Job No: 178300 Serial No/Batch: S097163 Date: 07/27/19 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																																																							
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